



Bergamid™ B75 MOS2

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Good Processing Stability • Lubricated • Low Friction • Wear Resistant
Appearance	• Dark Grey
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ² (73°F (23°C))	1.12 g/cm ³	1.12 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	464000 psi	3200 MPa	ISO 527-2
Tensile Stress (Break)	11600 psi	80.0 MPa	ISO 527-2
Tensile Strain (Break)	4.0 %	4.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	3.8 ft·lb/in ²	8.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	No Break	No Break	ISO 179
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

² +/-0.02%